

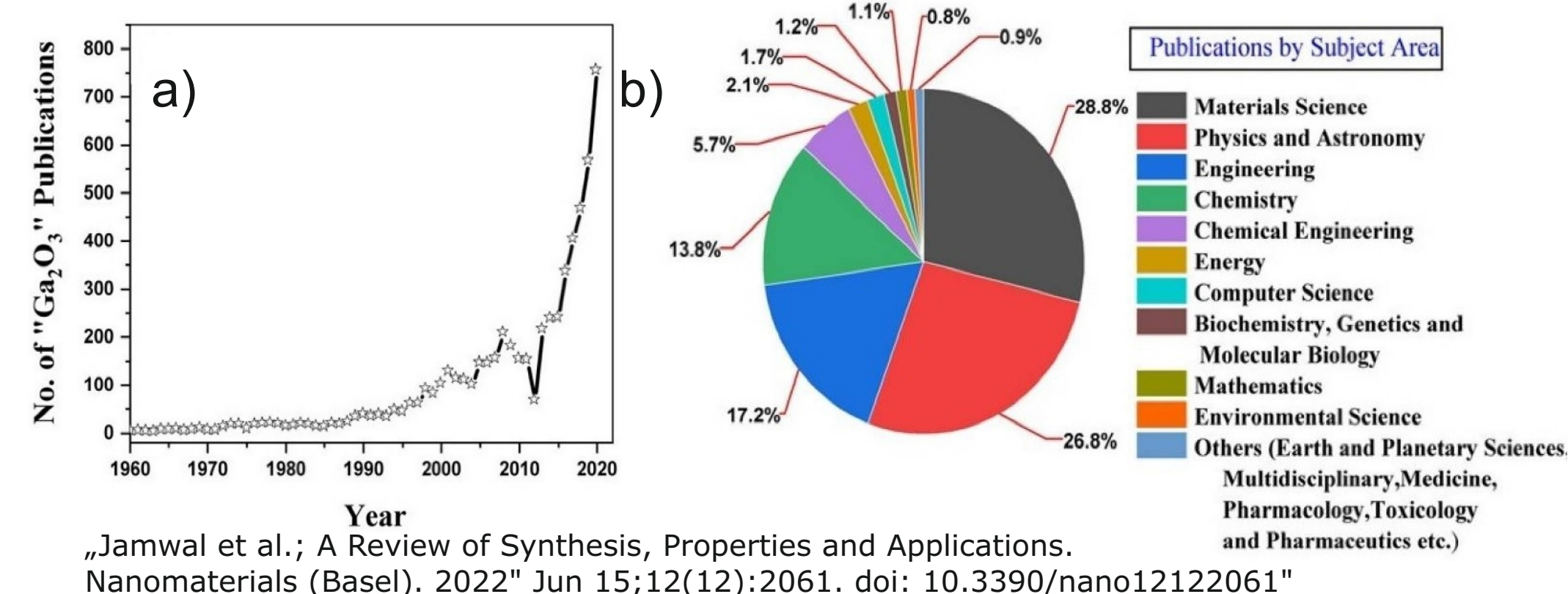
Tlenek galu otrzymywany metodą osadzania warstw atomowych (ALD) z wody i ozonu

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Introduction

Gallium was discovered in the 19th century. However, it was in the 1960s when researchers started researching the various structures of gallium oxide. Gallium oxide (Ga_2O_3) is a wide-band gap material. The optical band gap of single-crystal Ga_2O_3 has been measured to be ~ 4.9 eV. The conductivity of single-crystal Ga_2O_3 can vary from insulator to conductor. Due to its varied optical and electronic properties, Ga_2O_3 has been used for a wide variety of applications such as optical window, high temperature chemical gas sensor, magnetic memory, and dielectric layer. Recently, Ga_2O_3 thin films has attracted interest for many applications especially for optoelectronics. The right graph: (a) the number of publications of gallium oxide over the years from 1960 to 2020, (b) the number of publications based on subject area.



Growth method - Atomic Layer Deposition

ALTERNATE SUPPLY OF COMPONENTS

- ★ No reaction in gas phase
- ★ Possibility of use of aggressive precursors
- ★ Low growth temperature is possible!

HIGH UNIFORMITY

- ★ Covering a very complicated structures

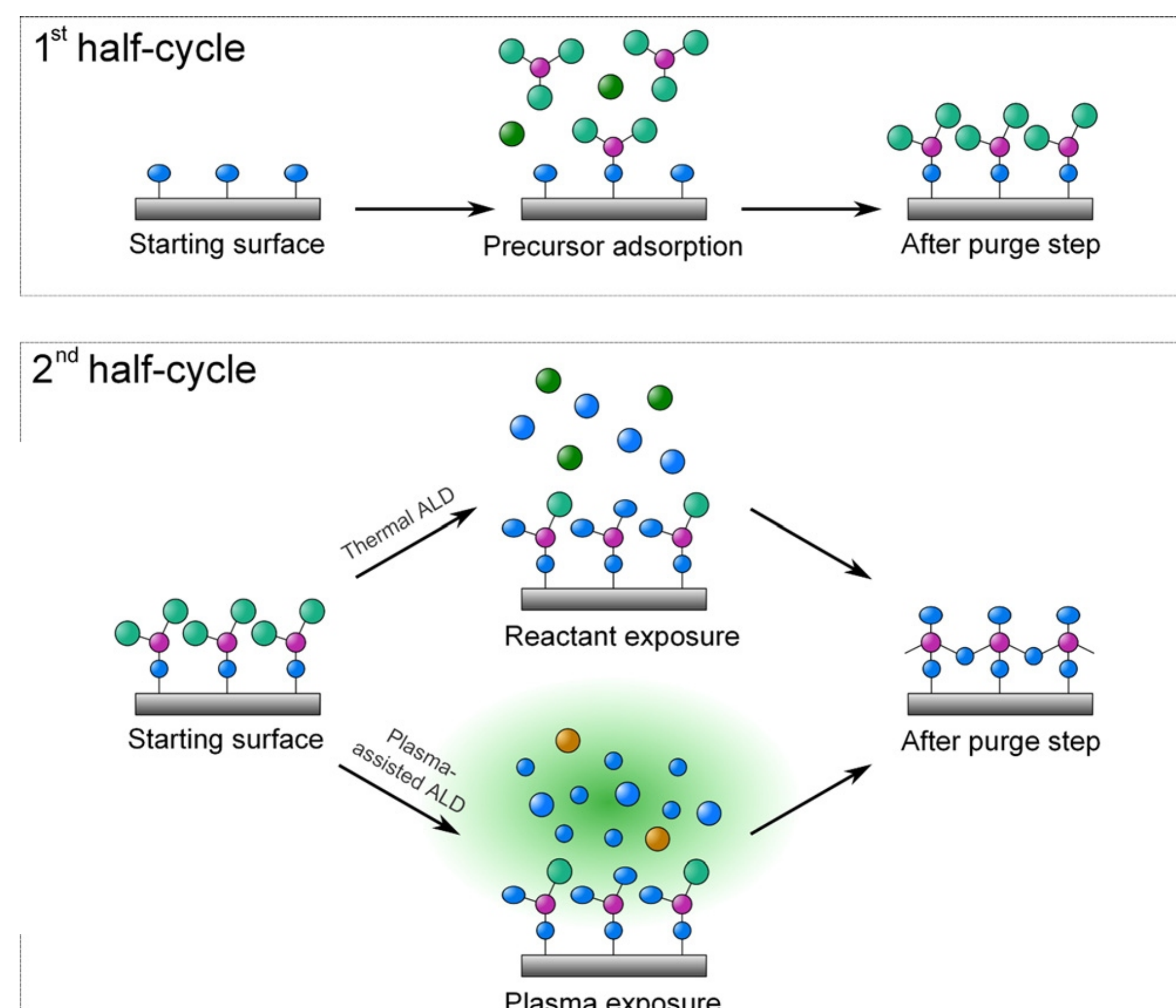
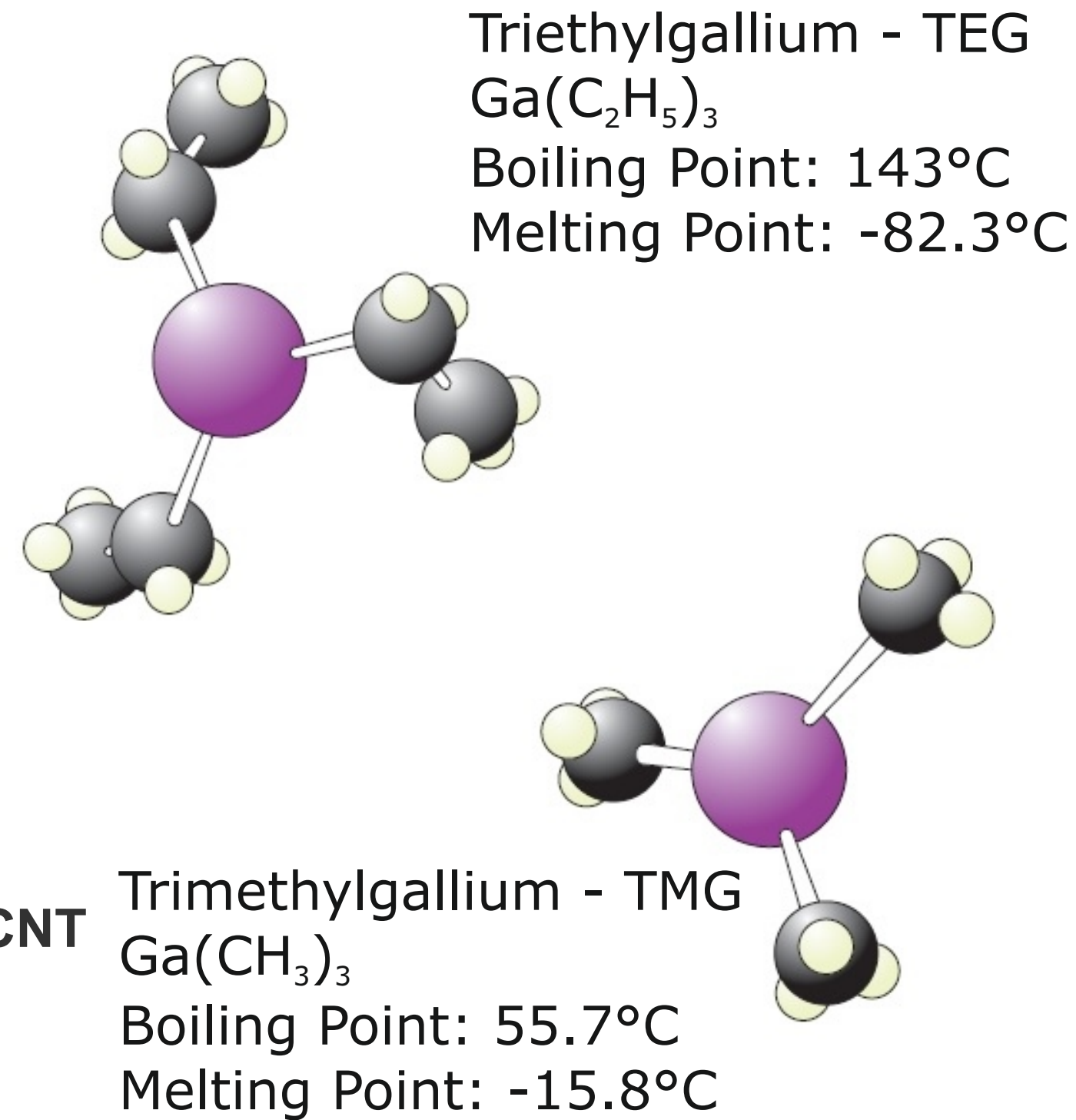
SELF-LIMITING PROCES

- ★ Growth rate is NOT dependent on flux homogeneity
- ★ Maximal growth rate 1ML per cycle

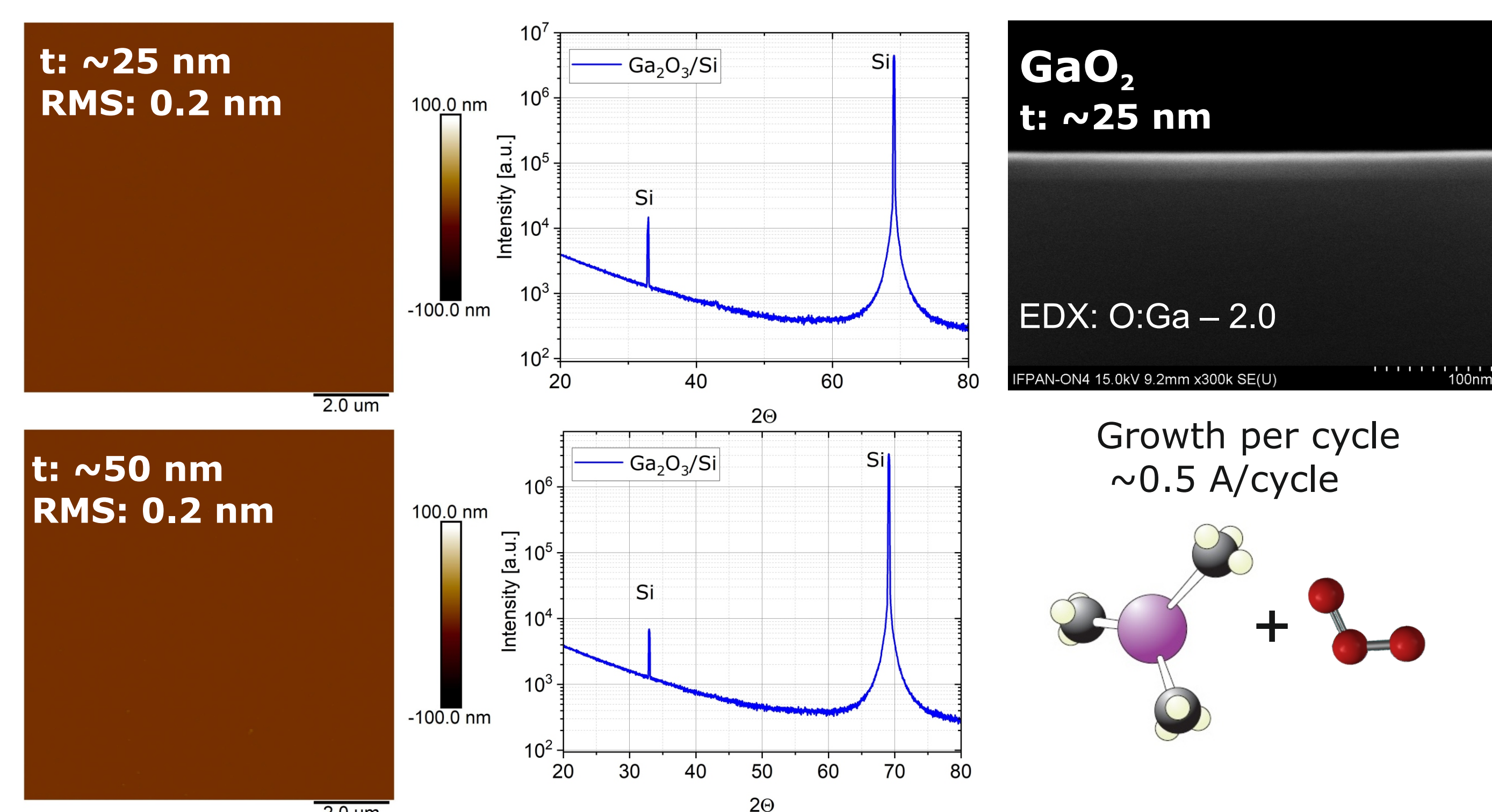


Savannah-100 reactor from Ultratech/CNT (Veeco, San Jose, CA, USA)

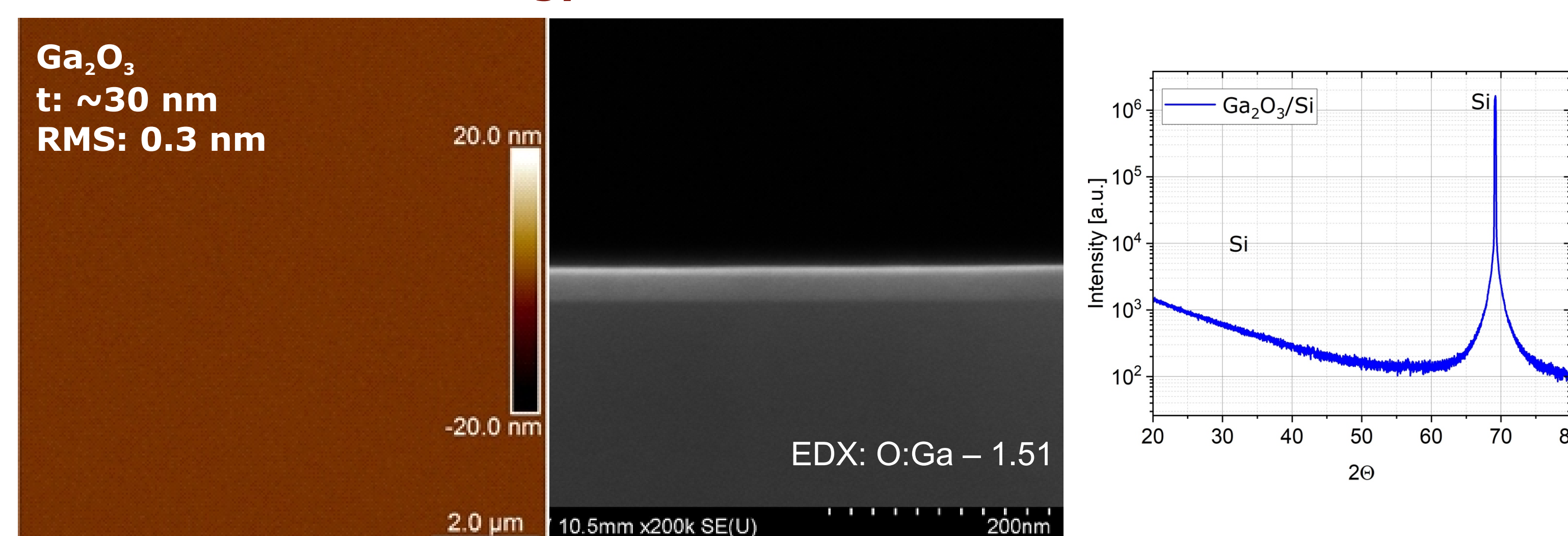
Growth temperature: 280 - 300°C



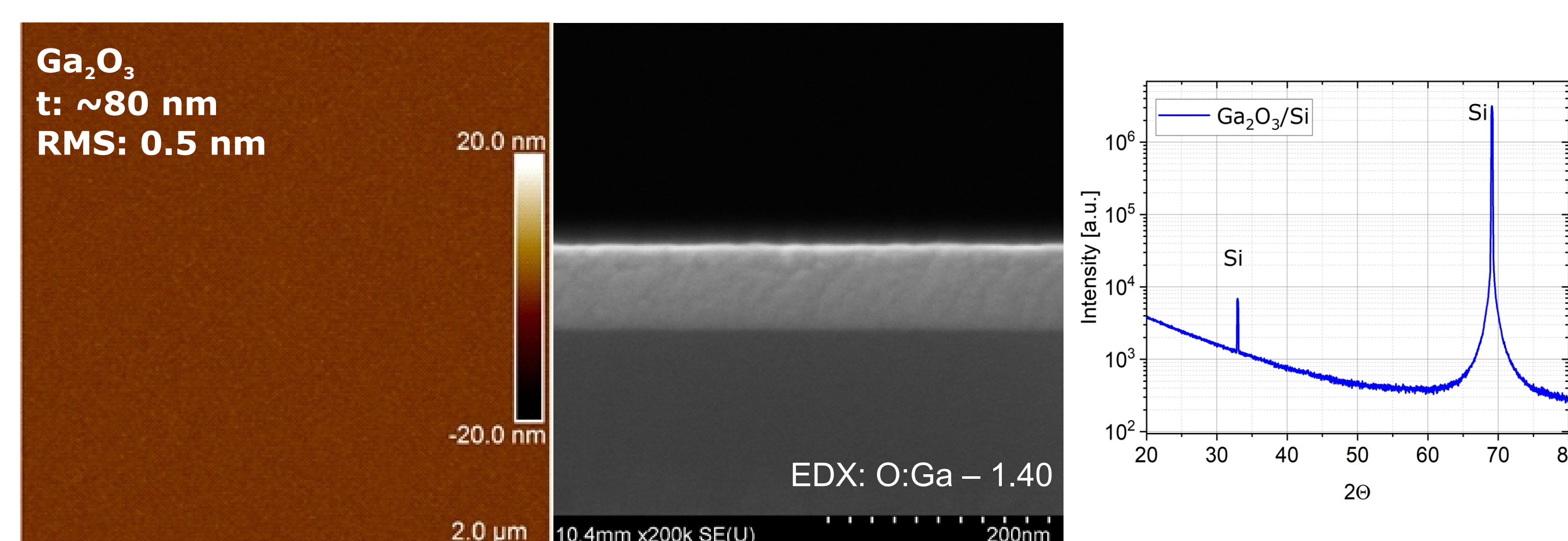
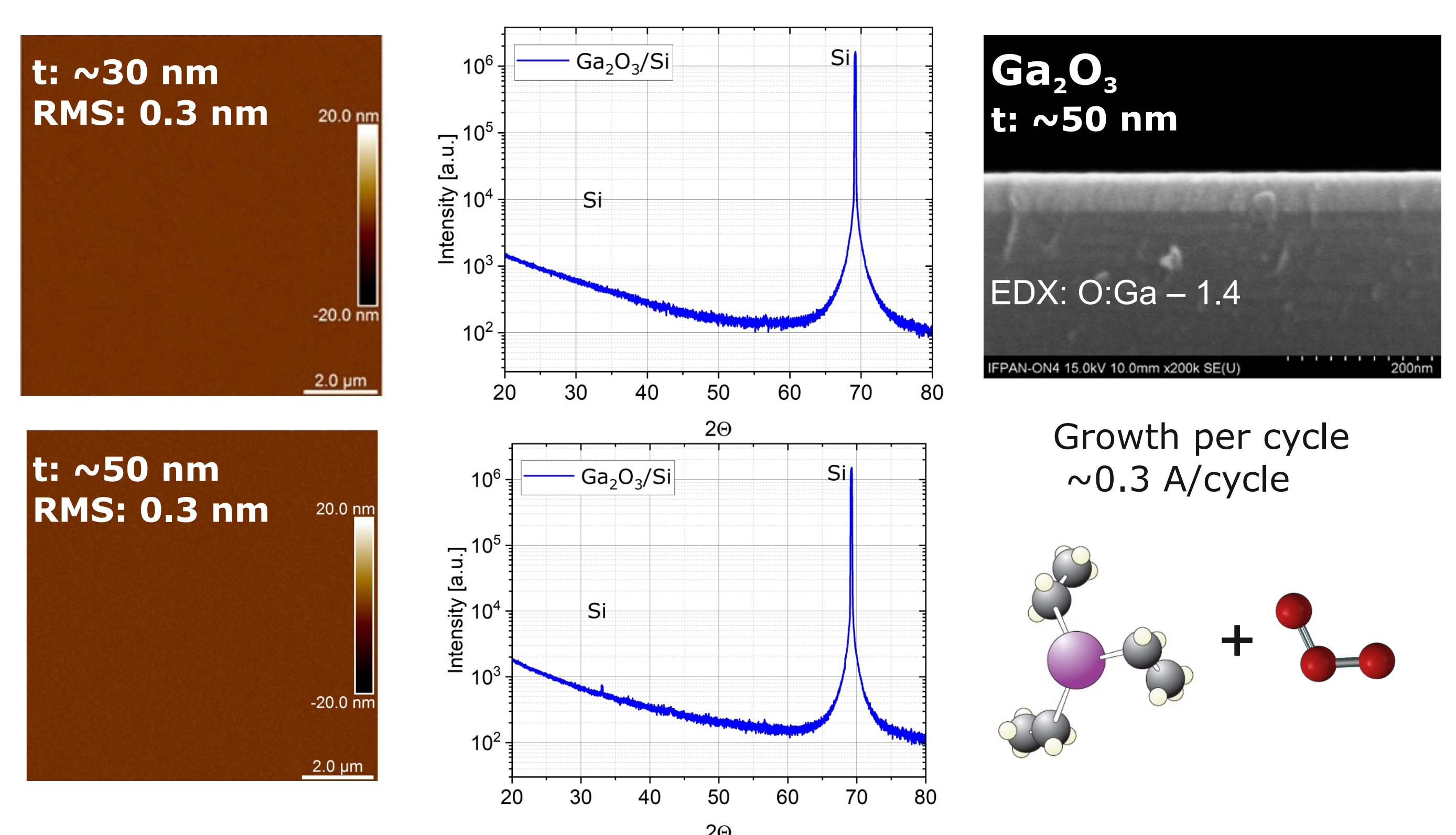
Morphology & structural measurements - TMG



Morphology & structural measurements - TEG



Morphology & structural measurements - TEG



Resistivity: >100 MOhm

Conclusions

In the present work, Ga_2O_3 thin films were obtained by the atomic layer deposition (ALD) method. These layers were deposited using two of listed precursors: H_2O , O_3 , $\text{C}_3\text{H}_9\text{Ga}$ (TMG), $\text{C}_6\text{H}_{15}\text{Ga}$ (TEG). The optimization of ALD growth conditions for Ga_2O_3 was reported. This step enabled us deposition of uniform and conformal Ga_2O_3 films with a very flat surface (RMS < 0.5 nm) suitable for the above-mentioned applications. Oxygen and gallium precursors did not react at low temperatures (<280°C). In the next step, Ga_2O_3 layers will be deposited with Sn and at higher temperatures. Properties of the obtained layers were determined from the results of X-ray diffraction (XRD), scanning electron microscope (SEM) with energy-dispersive X-ray spectrometer (EDX) and atomic force microscope (AFM) investigations.

Acknowledgement

The work was supported by the international project co-financed by the funds of the Minister of Science and Higher Education in years 2021-2024; contract No. 5177/HZDR/2021/0 and Helmholtz-Zentrum Dresden-Rossendorf (20002208-ST).